

# Knauf Fill & Finish 30 Premium

## Data Sheet



**Knauf Fill and Finish 30 Premium is a fast-setting, multi-purpose gypsum-based compound for bedding tapes and beads, as well as finishing. For hand application. 30 minute working time.**

### Knauf Application

- Interior applications only
- For jointing of gypsum boards
- For bedding joint tapes and finishing joints by hand application only
- Available in 5kg and 10kg bags

### Physical Characteristics

| Bag Size | Bags per pallet | Material No. | Approx. Coverage                  |
|----------|-----------------|--------------|-----------------------------------|
| kg       |                 |              | m <sup>2</sup> per bag            |
| 5        | 200             | 622326       | 22.5<br>(to bed, fill and finish) |
| 10       | 100             | 622329       | 45<br>(to bed, fill and finish)   |

### Storage and Handling

Store dry. Protect against frost, high temperatures and exposure to direct sunlight. Recommended for use within 9 months of manufacture.

### Compliance

Jointing Compound for Gypsum Plasterboard in acc. to BS EN 13693: 2014. Dual purpose compound, Type 3B.

### Performance Data

In compliance with BS EN 13963: 2014, the product is subject to initial type testing and continuous factory product control and bears the CE marking.

### Technical Data

- Reaction to fire: A1
- Flexural Strength: NPD

### Product Features

- 9 months shelf life
- 30 minute working time

### Application/Installation

#### Mixing:

Sprinkle the powder into a suitable clean mixing container with clean, cold tap water. Allow to soak for 5 minutes before mixing to a workable consistency.

Mechanical mix with care – Do not over mix.

The mixed product remains useable for 30 minutes.

#### Bedding and Finishing joint tape:

Apply Knauf Fill & Finish 30 Premium to the recess formed by the plasterboard tapers. Apply Knauf Joint Tape, submerging the tape into the compound with a taping knife or trowel.

When dry, apply a second coat to finish.

If sanding is required, at least 120 grit sandpaper is recommended.

Knauf Fill & Finish 30 Premium is a filler and finishing material. Only two coats are required to achieve a smooth finished surface.

#### Suitability:

Suitable for use on all plasterboards manufactured to BS EN 520:2004.

Use in accordance with British Standard Code of Practice BS 8212:1995 and BS 8000: Part 8:1994 workmanship.

#### Cleaning:

Clean containers and tools with water immediately after use.

## Related products

Knauf Fill & Finish 30 Premium should be used in conjunction with the following products:

Knauf Joint Cement Premium 20kg  
Material no: 622337



Knauf Fill & Finish 60 Premium  
Material no: 5kg: 622331  
Material no: 10kg: 622332



Knauf Joint Filler Premium  
Material no: 10kg 622340  
Material no: 20kg 622342



Knauf Joint Tape  
Material no: 258337



Knauf Fibre Tape  
Material no: 493679



## Health & Safety

May irritate eyes or sensitive skin.

Dust may irritate respiratory system.

- Protective gloves, glasses and face mask is recommended.
- Avoid prolonged contact with skin, wash off immediately with water.
- Avoid inhaling – minimise dust, ventilate area, move person to fresh air.
- Avoid ingestion – wash mouth out immediately and drink plenty of water.
- Should any symptoms persist or allergic reaction occur, seek medical advice

Refer to the product MSDS and also the Knauf Guidance for Safe Material Management document:

MSDS: [www.knauf.co.uk/product-data-sheets](http://www.knauf.co.uk/product-data-sheets)

Safe Material Management: [www.knauf.co.uk/literature](http://www.knauf.co.uk/literature)

Sustainability Credentials

Please view Product Sustainability Credentials Sheet:

[www.knauf.co.uk/product-data-sheets](http://www.knauf.co.uk/product-data-sheets)

## Customer Service

UK Tel: 0800 521 050

Eire Tel.: 01 4620739

Email: [cservice@knauf.co.uk](mailto:cservice@knauf.co.uk)

## Technical Service

UK Tel.: 0800 030 4135

Eire Tel.: 01 4620739

E-mail: [technical@knauf.co.uk](mailto:technical@knauf.co.uk)

## Literature

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## Website

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[www.knauf.ie](http://www.knauf.ie)

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